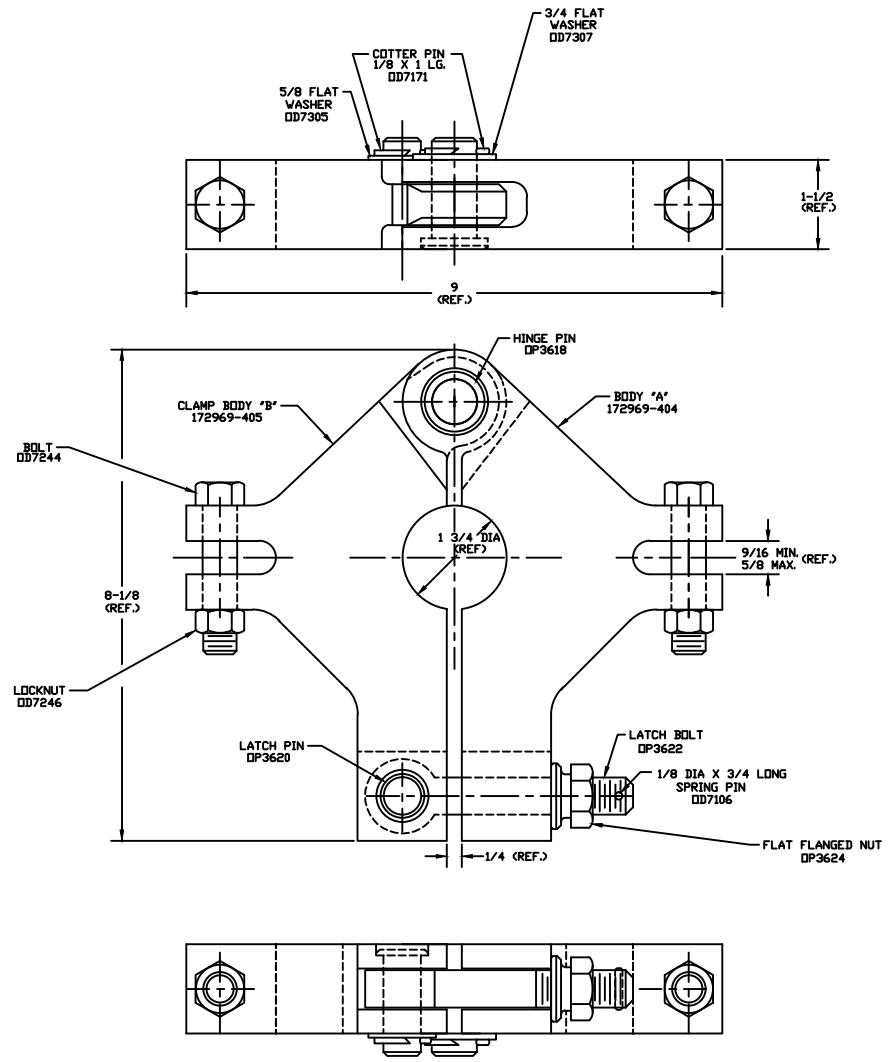
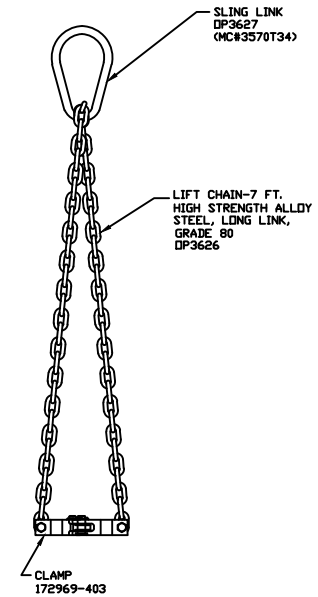


NOTES:
1. MATERIAL:
2. HEAT TREAT:
3. SURFACE TREAT:

REVISIONS				
NO	DESCRIPTION	DATE	BY	APP/DATE
0	ISSUED FOR MANUFACTURE	8/26/11	MM/TP	8/26/11



CHAIN SLING ASSEMBLY



- NOTES: 1) CLAMP BODY 'A' AND CLAMP BODY 'B' MAY BE FLAME CUT ON AN AUTOMATED TORCH LINE.
2) THE 1 3/4 DIA. MUST BE A FINISHED MACHINED SURFACE.
3) CLAMP BODIES 'A' & 'B' SHALL BE XYLAN COATED PER ODP SPEC. 0A5200. XYLAN COATING COLOR MUST BE RED, BLUE OR GREEN.
4) DO NOT COAT HINGE PIN-DP3618, LATCH PIN-DP3620, LATCH BOLT-DP3622, LIFT CHAIN BOLT-DD7244, NUT-DD7246 FLANGE NUT-DP3624 OR LIFTING CHAIN-DP3626.

TOLERANCES UNLESS OTHERWISE SPECIFIED: X ± .030 XX ± .010 XXX ± .005 ANGLES ± .5° BREAK EDGES .015 X 45° MIN. FINISH 125/ (221010A) ALL DIMS ARE IN INCHES UNLESS OTHERWISE NOTED		PROPRIETARY NOTICE: THIS DRAWING AND THE INFORMATION CONTAINED HEREIN ARE THE PROPERTY OF TEXAS A&M UNIVERSITY. NO PART OF THIS DRAWING OR THE INFORMATION CONTAINED HEREIN IS TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT THE WRITTEN PERMISSION OF TEXAS A&M UNIVERSITY.		INTEGRATED OCEAN DRILLING PROGRAM TEXAS A&M UNIVERSITY 1000 DISCOVERY DRIVE COLLEGE STATION, TX 77845	
SHEET 1 OF 1 SCALE 1:1 BY MM/TP CHKD MM/TP APP'D MM/TP DATE 8/26/11		TITLE ASSEMBLY, MDHDS LIFTING CLAMP		DESIGN MDHDS CHECKED TP DATE 8/26/11 REV. 0	