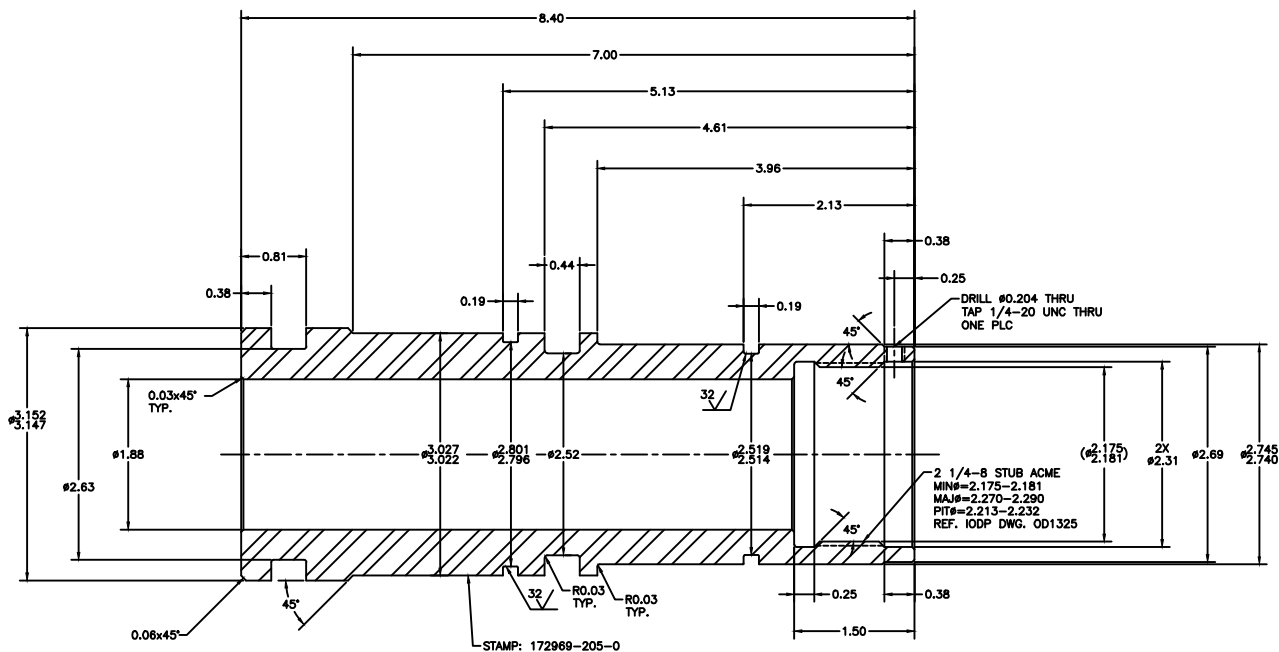


- NOTES:
1. MATERIAL: 4130/4140
  2. HEAT TREAT: NONE
  3. SURFACE TREAT: AEROCOTE
  4. O-RING: 1 EA. 2-232-70  
1 EA. 2-229-70

REVISIONS				
NO	DESCRIPTION	DATE	BY	APR/DATE
0	ISSUED FOR MANUFACTURE	8/26/11	MM	TP 8/26/11
1	ADDED Ø2.52 X 0.44 GROOVE	2/27/12	TP	TP 2/27/12



TOLERANCES:  
UNLESS OTHERWISE SPECIFIED

.X ± .030  
.XX ± .010  
.XXX ± .005

ANGLES ± .5°  
BREAK EDGES .015 X 45° MIN

FINISH 125 /  
[Z] [0.010] [A]

ALL DIMS ARE IN INCHES  
UNLESS OTHERWISE NOTED.

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INTEGRATED OCEAN DRILLING PROGRAM  
TEXAS A&M UNIVERSITY  
1000 DISCOVERY DRIVE  
COLLEGE STATION, TX 77845

SHEET	1 OF 1	TITLE	SHEAR SCREW HEAD
SCALE	1:1	SYSTEM	MDHDS
BY	MM	DATE	8/26/11
APPROVED	TP	CHECKED	TP
ASSEMBLY	172969-200	SIZE	P/N
			172969-205
			1