

4

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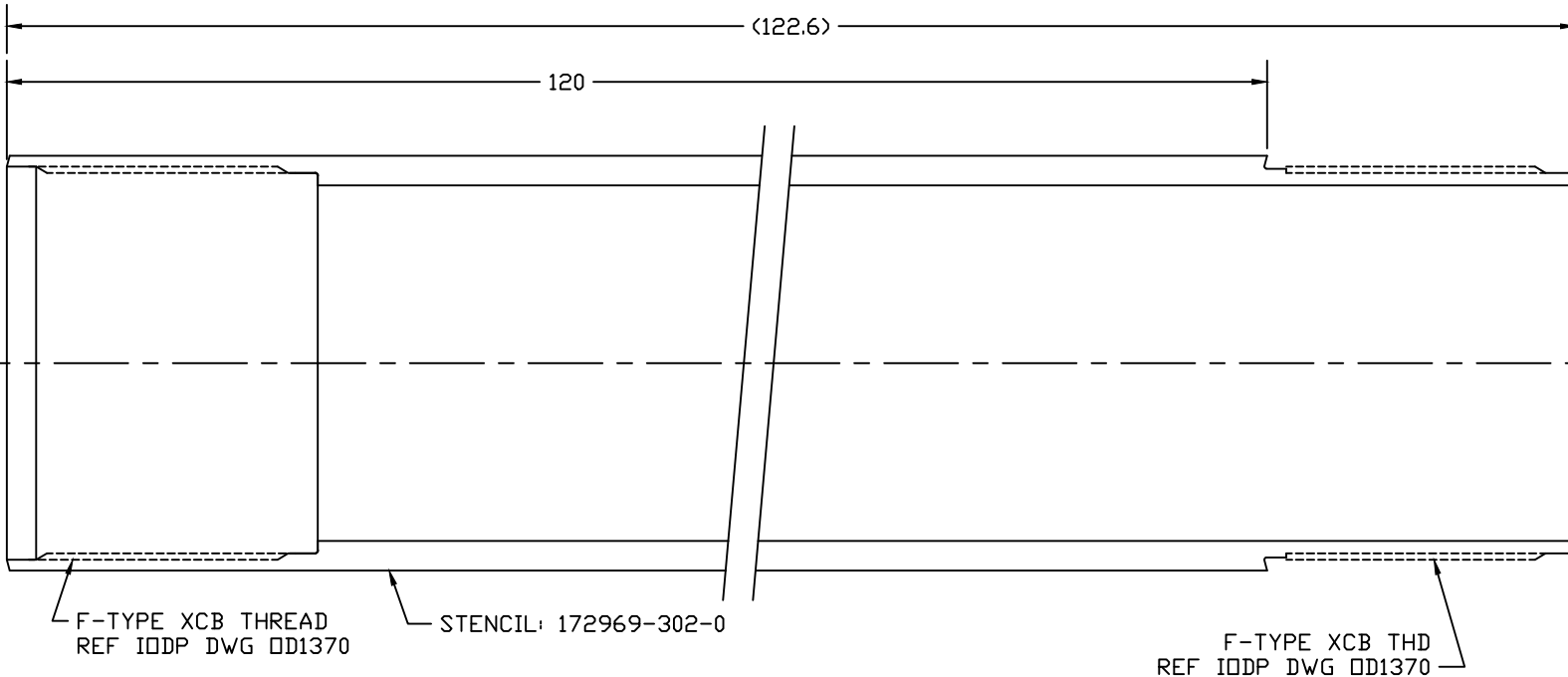
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NOTES:

1. MATERIAL: 3.5 OD x 3.0 ID TUBING - 4130/4140 (NOTE 4)
2. HEAT TREAT: COMM HT
3. SURFACE TREAT:
4. ALTERNATE MAT'L #1: 3.5 OD x 3.0 ID STEEL MECH. TUBING
ALTERNATE MAT'L #2: IODP XCB CORE BARREL STOCK
5. THIS PART IS THE SAME AS AN IODP CORE BARREL PN OP6442

REVISIONS

NO	DESCRIPTION	DATE	BY	APR/DATE
0	ISSUED FOR MANUFACTURE	8/26/11	JS	TP 8/26/11

TOLERANCES:
UNLESS OTHERWISE SPECIFIED

.X ± .030
.XX ± .010
.XXX ± .005

ANGLES ± .5°
BREAK EDGES .015 X 45° MIN

FINISH 125/

0.010 A

ALL DIMS ARE IN INCHES
UNLESS OTHERWISE NOTED.

PROPRIETARY NOTICE

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SHEET 1 OF 1

SCALE 1:1

BY JS DATE 8/26/11

INTEGRATED OCEAN DRILLING PROGRAM
TEXAS A&M UNIVERSITY

1000 DISCOVERY DRIVE
COLLEGE STATION, TX 77845

TITLE OUTER BARREL - MDHDS

SYSTEM MDHDS

ASSEMBLY 172969-300

APPROVED TP

CHECKED TP

SIZE B

P/N 172969-302

REV. 0

4

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