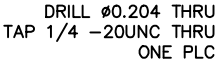


NO	DESCRIPTION	DATE	BY	APR/DATE
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1 - 8 STUB ACME  
MIN  $\phi$  = 0.925 - 0.931  
PIT  $\phi$  = 0.963 - 0.979  
MAJ  $\phi$  = 1.020 - 1.037  
REF IODP DWG OH1305

**TOLERANCES:**  
UNLESS OTHERWISE SPECIFIED

.X	±	.030
.XX	±	.010
.XXX	±	.005

ANGLES  $\pm .5^\circ$   
BREAK EDGES .015 X  $45^\circ$  MIN

FINISH 125 ✓

	.010	A
---	------	---

ALL DIMS ARE IN INCHES  
UNLESS OTHERWISE NOTED.

**PROPRIETARY NOTICE**

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SHEET 1 OF 1

SCALE 1:1

BY TP	DATE 25JUL12
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PETTIGREW ENGINEERING, PLLC

479 NINE MILE ROAD  
MILAM, TEXAS 75959

Tel: +979-450-0422 Email: [pettigrew.engineering@windstream.net](mailto:pettigrew.engineering@windstream.net)

TITLE	SUB, INNER ROD, 86 IN, MDHDS
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SYSTEM	MDHDS
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APPROVED  
TP 25JUL12

CHECKED TomP 25JUL12
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ASSEMBLY  
172969-327 INNER S/A

12	SIZE B	P/N 172969-320	REV. 0
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