

[illegible]

STAMP: 172969-322-0

— 1 - 8 STUB ACME
MAJ ϕ = 1.000 - 0.994
PIT ϕ = 0.955 - 0.938
MIN ϕ = 0.905 - 0.888
45° CHMF TO THD ROOT

MATERIAL: 4130/4140
HEAT TREAT: N/A
SURF TREAT: PHOSPHATE

TOLERANCES: UNLESS OTHERWISE SPECIFIED .X ± .030 .XX ± .010 .XXX ± .005 ANGLES ± .5" BREAK EDGES .015 X 45° MIN FINISH ¹²⁵ ✓ <div><div>RA</div>.010 A</div> ALL DIMS ARE IN INCHES UNLESS OTHERWISE NOTED.	PROPRIETARY NOTICE THIS DRAWING AND THE INFORMATION IT CONTAINS ARE CONSIDERED CONFIDENTIAL AND MAY NOT BE REPRODUCED, COPIED OR USED, IN PART OR IN WHOLE, WITHOUT PRIOR WRITTEN CONSENT.		PETTIGREW ENGINEERING, PLLC 479 NINE MILE ROAD MILAM, TEXAS 75959 Tel: +979-450-0422 Email: pettigrew.engineering@windstream.net			
	SHEET 1 OF 1		TITLE RS FISHING NECK, MDHDS			
	SCALE 1:1		SYSTEM MDHDS		ASSEMBLY 172969-319 IR S/A	
	BY TP	DATE 25JUL12	APPROVED TP 25JUL12	CHECKED TomP 25JUL12	SIZE B	P/N 172969-322