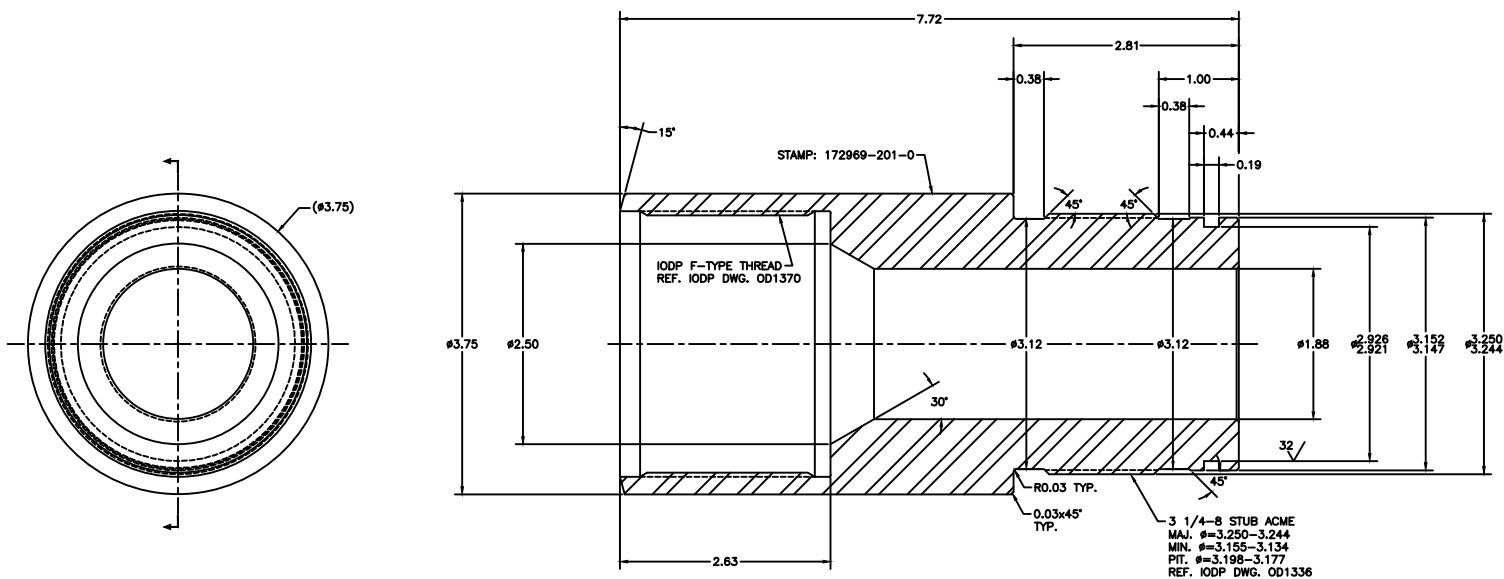


- NOTES:  
1. MATERIAL: 4130/4140  
2. HEAT TREAT: NONE  
3. SURFACE TREAT: AEROCOTE  
4. O-RING: 1 EA. 2-233-70

REVISIONS				
NO	DESCRIPTION	DATE	BY	APR/DATE
0	ISSUED FOR MANUFACTURE	8/26/11	MM/TP	8/26/11



TOLERANCES:  
UNLESS OTHERWISE SPECIFIED  
.X ± .030  
.XX ± .010  
.XXX ± .005  
ANGLES ± .5°  
BREAK EDGES .015 X 45° MIN  
FINISH 125/  
[Z] [0.010] [A]  
ALL DIMS ARE IN INCHES  
UNLESS OTHERWISE NOTED.

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INTEGRATED OCEAN DRILLING PROGRAM  
TEXAS A&M UNIVERSITY  
1000 DISCOVERY DRIVE  
COLLEGE STATION, TX 77845

SHEET	1 OF 1	TITLE	TOP CONNECTION - MDHDS LATCH
SCALE	1:1	SYSTEM	MDHDS
BY	MM	DATE	8/26/11
APPROVED	TP	CHECKED	TP
SIZE	C	P/N	172969-201
REV.	0		